Removal and Installation

Audio Front Control Module (ACM)

Special Tool(s) / General Equipment

Interior Trim Remover

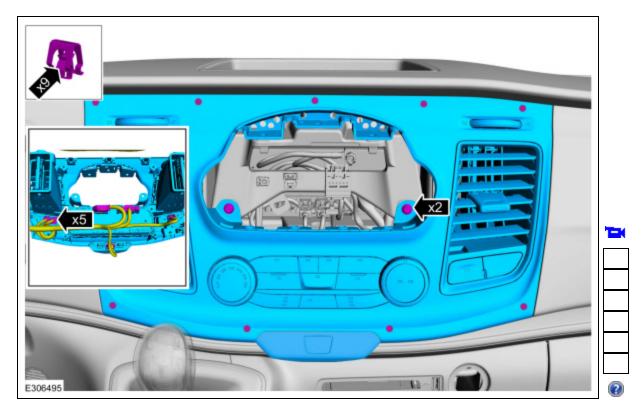
Removal

NOTE: Removal steps in this procedure may contain installation details.

1. **NOTE:** If installing a new module, it is necessary to upload the module configuration information to the scan tool prior to removing the module. This information must be downloaded into the new module after installation.

Using a diagnostic scan tool, begin the <u>PMI</u> process for the <u>ACM</u> following the onscreen instructions.

- Remove the center display screen. Refer to: <u>Center Display Screen</u> (415-00B Information and Entertainment System - General Information - Vehicles With: SYNC 3 Lite, Vehicles Without: SYNC, Removal and Installation).
- 3. Remove the screws, release the clips, disconnect the electrical connectors and remove the centerstack trim panel. Use the General Equipment: Interior Trim Remover

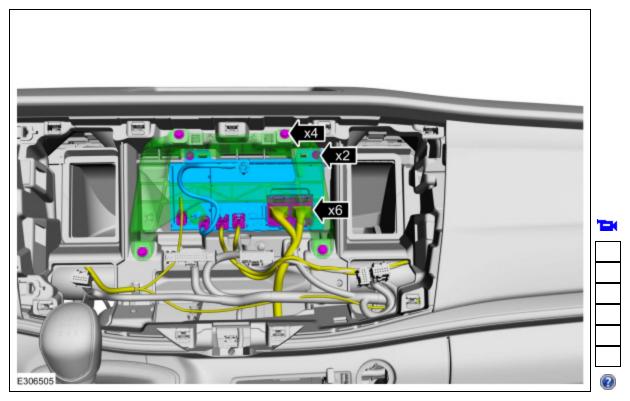


4.

Remove the ACM .

- Remove the screws and the center display screen support bracket. *Torque*: 19 lb.in (2.2 Nm)
- Disconnect the electrical connectors.
- Remove the screws. *Torque*: 15 lb.in (1.7 Nm)

2023 Transit



Installation

- 1. To install, reverse the removal procedure.
- 2. NOTE: This step is only necessary if replacing the component.

Using a diagnostic scan tool, complete the <u>PMI</u> process for the <u>ACM</u> following the on-screen instructions. © Copyright 2024, Ford Motor Company.